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PUGH-ROBERTS ASSOCIATES INC CAMBRIDGE MA  
REVIEW NOTES ON APPLICATION OF THE MISSILE O&S COST MODEL. (U)  
FEB 78

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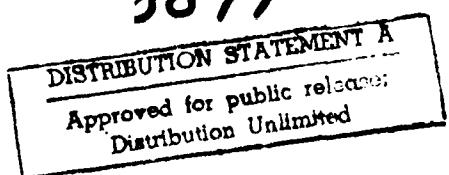
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TABLE OF CONTENTS

	<u>Page</u>
O&S Cost Elements Generated by the Model	1
Base Case Inputs	4
Underlying Assumptions	10
Base Case Output	17
Base Case O&S Costs	18
Base Case Disposition of Missiles	19
Base Case Maintenance Workloads	20
Base Case Over Time	21
Sensitivity Analyses	22
1. Improved Reliability	23
2. Degraded Reliability	27
3. Improved Maintainability	31

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Justification	
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Distribution/	
Availability Codes	
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O&S COST ELEMENTS GENERATED  
BY THE MODEL

O&S COST ELEMENTS  
GENERATED BY THE MODEL

	<u>BUDGET APPROPRIATION</u>		
<u>COST ELEMENT</u>	<u>MPN</u>	<u>O&amp;MN</u>	<u>WPN</u>
HANDLING AND INSPECTION	X		
OPERATIONAL TRAINING	X	X	
INTERMEDIATE MAINTENANCE	X	X	
DEPOT MAINTENANCE	X	X	
SUPPLY SUPPORT		X	
SECOND DESTINATION TRANSPORTATION		X	
RECEIPT, SEGREGATION, STORAGE, AND ISSUES (RSSI)		X	
REPLACEMENT TRAINING	X	X	
REPLENISHMENT SPARES			X

O&S COST ELEMENTSNOT GENERATED BY THE MODELOP-96D ANNUAL ESTIMATE  
(\$K - FY78\$)

FLEET SUPPORT	161
TECHNICAL SUPPORT	1,521
MODIFICATIONS	129
FAMILIARIZATION TRAINING	126
PERSONNEL SUPPORT	40
PROGRAM MANAGEMENT	136
REPLENISHMENT GROUND SUPPORT EQUIPMENT	79
AIRCRAFT AVIONICS	466
TOTAL	2,658
	\$FY78
	2,484
	\$FY77

BASE CASE INPUTS TO  
THE O&S COST MODEL

INPUTS TO THE O&S COST MODEL

<u>DEFINITION OF VARIABLE</u>	<u>VARIABLE</u>	<u>ILLUSTRATIVE VALUE</u>
	<u>TYPE</u> <u>NAME</u>	
Desired Number of organizational units at sea from 1980 to 1986, 1-year intervals	T TDODOT	0/.5/2/5/7/9/9/ 9/9
Desired Number of Training Firings from 1980 to 1986, 2-year intervals	T DUROT	0/0/0/0 per year
Desired Number of AUR's "On Deck: per Organizational Unit	C NDODO	8 missiles
Switch, 1="Rotation" Policy 0=Fly Until Die	C SWRO	0
Time "On Deck", when rotated	C TODO	0.75 years
Tests of AUR's "On Deck"	C NBIT	252 per tour
Normal Handling Damage Fraction	C NHD	0.01 per move
Normal Indicated Missile Failure Rate	C FRN	0.0143 per BIT/ avionics test
Ratio of Indicated Missile Failures to Number of Actual Failures	C BAFR	1.03
Shelf Life Failure Rate, "On Deck" and Deep Storage from 0 to 4 years, 0.5 year intervals	T ASL10T T ASL20T	0/0/0/.075/.10/.125/.15/ .17/.19
Shelf Life Failure Rate, in Reserve from 0 to 10 years, 1-year intervals	T FSLRT	0/0/.06/.09/.12/.15/.18/ .21/.24/.26/.28
Maintenance Due Dates		
Organizational "On Deck"	C MDODO	0.75 years
Organizational Deep Storage	C MDDSO	2 years
Reserve Deep Storage	C MDRES	5 years

INPUTS TO THE O&S COST MODEL

(continued)

<u>DEFINITION OF VARIABLE</u>	<u>VARIABLE</u>	<u>ILLUSTRATIVE VALUE</u>
	<u>TYPE</u> <u>NAME</u>	
Organizational Storage Capacity (Air Stations and AE's)	C CAPON	260 missiles
Deep Storage Capacity, per organizational unit	C NDDSO	70 missiles
Shipment Capacity	C CAPMN	1E6 missiles per year
Shipment Time, to Fleet	C FWDTT	0.06 years
IMA Shipping & Handling Delay	C IMAST	0.04 years
Inventory Coverage (Ratio of Stock to Use Rate), Missile Sections at IMA	C AUSIT	0.06 years
Time to Test at IMA	C IMATT	0.04 years
Time to Perform Quality Evaluation	C IMAQT	0.04 years
Time to Disassemble at IMA	C IMADT	0.04 years
Fraction of Missiles sent to IMA due to BIT/Avionics Indicators which Pass IMA Tests	C TPFB	.0312
Fraction of Passing BIT/Avionics Missiles which are sent to Quality Evaluation	C PBFQE	0.07
Ratio of Actual Missile Failures to Number of Indicated Failures among Fleet Returns	C ATFR	0.96
Fraction of Passing Fleet Returns which are sent to Quality Evaluation	C PSFQE	0.07
Labor Requirements per Missile At IMA		
Assembly	C M1	20 manhours
Testing	C M2	30 manhours
Disassembly	C M3	20 manhours

INPUTS TO THE O&S COST MODEL  
(continued)

<u>DEFINITION OF VARIABLE</u>	<u>VARIABLE TYPE</u>	<u>VARIABLE NAME</u>	<u>ILLUSTRATIVE VALUE</u>
Average Available Consumables Delay, IMA & Depot	C C	AVDTI AVDTD	0.04 years 0.04 years
Fraction Consumables Available	C	CSAV	0.85
Unavailable Consumables Delay, IMA & Depot	C C	CXDTI CXDTD	0.25 years 0.25 years
Shipment Time, to Depot	C	REARTT	0.06 years
Section and Reparables Repair Times, at Depot	C C	SREPT PREPT	0.06 years 0.06 years
Inventory Coverage (Ratio of Stock to Use Rate), Reparables at Depot	C	PCOVT	0.06 years
Needed Reparables per Section	C	NPS	1.5
Fraction of Reparables Not Economically Repairable	C	FPX	0.10
Labor Requirements at Depot			
Section Repair	C	M4	35 manhours
Reparables Repair	C	M5	35 manhours
Available Reparables Delay	C	PACCT	0.06 years
Fraction Reparables Available	C	PSAV	0.85
Unavailable Reparables Delay	C	PXDTD	0.25 years

O&S COST FACTORS

Cost per Enlisted Man	C	CPEM	9.5E3 \$ per year
Cost Per Officer	C	CPOF	22.1E3 \$ per year
Handling Manpower per Unit	C	HMMNO	1.2 men
Manpower Turnover Time	C	HMMTO	2.5 years
Cost per Training Firing	C	CURUO	5E3 \$
Fraction of Firing Costs to O&MN	C	FC20	0.8

INPUTS TO THE O&S COST MODEL  
(continued)

<u>DEFINITION OF VARIABLE</u>	<u>VARIABLE TYPE</u>	<u>VARIABLE NAME</u>	<u>ILLUSTRATIVE VALUE</u>
Fraction of Military Personnel At IMA & Depot	C	MPFI	0
	C	MPFD	0
Labor Cost at IMA at Depot	C	CPMH	12 \$ per manhour
	C	CPSMH	16 \$ per manhour
Overhead Rates at IMA & Depot	C	C4OR	1.2
	C	C6OR	2
Consumables Usage per Missile In:			
Assembly	C	CON1	50 \$
Testing	C	CON2	50 \$
Disassembly	C	CON3	50 \$
Missile Section Repair	C	CON4	100 \$
Reparables Repair	C	CON5	100 \$
Fraction of Supply Support Costs on Value of Consumables & Reparables	C	C7CR	.15
	C	C7PR	.15
Containerized Missile Weight	C	AVMWT	0.6 tons
Containerized Section Weight	C	AVSWT	0.07 tons
Transportation Costs (CONUS)	C	CPMILE	0.10 \$ per ton-mile
Overseas Transport Costs	C	CPMOS	0.10 \$ per ton-mile
Distance Shipped (CONUS)	C	AVRD	1500 miles
Overseas Distance Shipped	C	AVOSD	5000 miles
RSSI Costs	C	CPRND	72 \$ per ton
Time to Train EM's	C	TTEM	0.34 years
Cost to Train EM's, Other than Pay	C	C16EM	520 \$
Number of Major Reparables per Missile	C	NPAUR	37
Average Missile Unit Cost	C	CAC	93E3 \$
Ratio of Spares Cost to Missile Unit Cost	T	AUNCMT	2/2/2/2/2/2/2/2

INPUTS TO THE O&S COST MODEL

(continued)

PROCUREMENT/DELIVERY INPUTS

<u>DEFINITION OF VARIABLE</u>	<u>VARIABLE</u>	<u>ILLUSTRATIVE</u>	
	<u>TYPE*</u>	<u>NAME</u>	<u>VALUE</u>
Pilot Production Time Span	C	PIT	1 year
Number in Pilot Lot	C	PIN	130 missiles
Number of Pilot Models Used for T&E	C	RDPIN	50
Production Initiation Time	C	PRITN	1980
Full-Scale Production Time Span	C	PRTT	7 years
First-year (Pilot) Production Lot	C	NUM1T	130 missiles
Total Full-Scale Production Lot	C	NUMT	6600 missiles
Fraction of Full-Scale Lot In:			
Year 1	C	NUM1F	0
Year 2	C	NUM2F	0.1
Year 3	C	NUM3F	0.17
Year 4	C	NUM4F	0.14
Year 5	C	NUM5F	0.16
Year 6	C	NUM6F	0.16
Year 7	C	NUM7F	0.16
Year 8	C	NUM8F	0.16
Fraction Cut Back in Stretch-Out	C	PRVDV	0
Date of Initial Cutback	C	PRVDTT	2000
Time Span of Cutback	C	PRDEL	0 years
Initial Delivery Delay	C	PROCD	.25 year
Start of Simulation	C	TIMEN	1980

ASSUMPTIONS UNDERLYING THE  
O&S COST ESTIMATES

I. DIRECT O&S COST ELEMENTS

1.1 Handling & Inspection -- at full deployment, the missiles are scheduled to be deployed on 12 ships. Each ship has 4 enlisted men who handle and inspect all the missiles carried, and each man costs \$9,500 per year. It is assumed that 30% of the total missile handling and inspection workload is allocated to this particular missile.

1.2 Operational Training -- there are no operational training firings of this missile. However, 22 pilots per ship are given time on the missile trainer twice per year. The trainer costs \$800 per hour, and can handle 1.3 pilots per hour.

1.3 Intermediate Maintenance -- depends on the IMA workload (see below) and the costs per missile processed. The cost per missile is a function of the manhours required per missile (30 manhours to test a 'good' round, and 20 + 20, or 40, to disassemble and reassemble, including testing, a 'bad' round) and the cost per manhour (\$12). There is also an IMA overhead rate of 120% and a charge for consumable materials use. For this missile, the model calculates these costs to add up to about \$1180 per missile (\$1260 if RSSI is included).

1.4 Depot Maintenance -- depends on the depot workload (see below) and the cost per section repaired. The cost per section is a function of the manhours required per section (35 manhours), and per repairable part (also 35 manhours). It is assumed that there are 1.5 malfunctioning parts per section, but that 10% of these are not economically repairable. The cost per manhour is \$16, there is an overhead charge of 200% and \$100 of consumable materials are

used per repair (sections and repairable parts). The model calculates these costs to total about \$4,180 per section.

1.5 Supply Support -- a charge of 15% of the value of the consumable materials and replenishment spares used at the IMA and depot is levied to cover the costs of purchasing, sorting, managing, distributing, etc., those materials.

1.6 Quality Evaluation -- The costs of quality assurance at the WQEC are assumed to be included in the costs of intermediate maintenance.

1.7 Transportation -- these costs are charged to the transhipment of missile sections between the IMA and depot, and the shipment of 'down' rounds from the fleet overseas to the IMA. For the missile sections, the average distance shipped is 1500 miles, the average containerized weight is 0.07 tons, and the cost per ton-mile is \$0.10. When missiles fail or are damaged overseas, they are shipped an average distance of 5000 miles, at a containerized weight of 0.6 tons and a cost of \$0.10 per ton-mile.

1.8 RSSI (Receipt, Storage, Segregation & Issues) -- a charge of \$72 per ton on each containerized missile arriving at or leaving the IMA.

1.9 Replacement Training -- missile handling and inspection personnel completely turn over every 2.5 years. New personnel must undergo about 17 weeks of training (0.34 years), and their pay is charged to the MPN account. An additional training cost of \$520 per man is charged to the O&MN account.

1.10 Replenishment Spares -- replace the 10% of the malfunctioning parts at the depot level which are not economically repairable. There are 37 major parts per missile; each spare part is assumed to cost twice as much as 1/37 of the average missile cost of \$93,000, or about \$5,000.

## II. DISPOSITION OF MISSILES

### 2.1 RFI (Ready for Issue) --

2.1.1 On Deck -- at full deployment, 9 of the 12 ships are scheduled to be at sea at any one time, on the average (it is assumed that the rotation is a regular one, so that 'average' numbers are truly representative). Each of these 9 ships begins to tour with 8 training rounds "on deck". As these missiles fail or are damaged, they are offloaded for return to the IMA. The number of missiles on deck is not, however, allowed to fall below 4. The model, using the input missile failure and damage rates (see below, "IMA Workload"), calculates that the average number of missiles on deck will be about 5.3 per ship, for a total of about 48.

2.1.2 Deep Storage -- each ship at sea is assumed to have 70 missiles in deep storage. In addition, it is assumed that there will be 100 missiles held in deep storage at Naval Air Stations and 160 held aboard AE's. The total is 890 missiles in deep storage.

### 2.2 Overseas --

2.2.1 AUR's in Shipment -- replace those missiles which fail or are damaged to prevent the number of AUR's on deck from dipping below 4 for any particular ship. These add up to 34 missiles.

2.2.2 Down Rounds -- are removed from the ships and transported back to the IMA. Since this flow is small, there is a considerable delay while an economic shipping quantity (assumed to be 20 missiles) is assembled overseas. There are 44 missiles in this category.

2.3 CONUS --

2.3.1 AUR's For Shipment -- It is assumed that there is a two-week (0.04 year) delay in shipping AUR's from the IMA. An average, 65 missiles are awaiting shipment.

2.3.2 In Maintenance -- based upon the processing and shipping times at and between the depot and the IMA (basically, 2 weeks or 0.04 years for each step), and the availability of consumables and reparables (85%), the model calculates the number of missiles and missile sections in the maintenance pipeline. In the base case, there are 202 missiles in maintenance (most of these arising from the reserve inventory; see "IMA Workload", below).

2.4 Total in Use --

Sum of missiles RFI, overseas, and in maintenance.

2.5 In Reserve --

All missiles which are not RFI, overseas, or in the maintenance pipeline are held in the reserve inventory.

### III. MISSILE MAINTENANCE WORKLOADS

(Full-deployment)

#### 3.1 IMA Workload -- the sum of:

3.1.1 Failed Missiles -- the normal failure rate is 0.0143 per BIT (built-in test), corresponding to a 75% likelihood that a missile will still be operational after 20 flights, assuming one test per flight. On each 9-month (0.75 year) tour of duty, each ship will subject its "on-deck" missiles to 252 tests. An additional 3% of the BIT-indicated missile failures will be false rejects (but still put the missile into the "failed" category).

3.1.2 Damaged Missiles -- there is a 0.01 chance that a missile will be damaged each time it is used.

3.1.3 Training Rounds for Test -- all of the on-deck missiles which have not failed or been damaged in the 9-month tour are sent to the IMA for testing at the end of the tour.

3.1.4 Tactical Rounds for Test -- every 2 years, each missile in deep storage is sent to the IMA when it reaches its maintenance due date. Thus, in the steady state, 1/2 of the missiles in deep storage will be tested each year.

3.1.5 Reserve Rounds for Test -- every 5 years, each missile in reserve storage is sent to the IMA for testing.

#### 3.2 Depot Workload -- the sum of:

3.2.1 Failed Sections (Training) -- are slightly fewer than the number of "failed" training missiles. This is due to the 3% BIT false reject rate. The BIT false rejects are assumed to be properly identified at the IMA. It is

further assumed that there is only one failed section per missile.

3.2.2 Damaged Sections -- it is likewise assumed that there is only one damaged section per damaged missile.

3.2.3 Failed Sections (Tactical) -- due to deterioration on the shelf, 10% of the tactical rounds from deep storage will be found to have a failed section when tested at the IMA. This is based on the two-year maintenance due date interval.

3.2.4 Failed Sections (Reserve) -- Only 15% of the reserve rounds will be found to have a failed section when tested at the IMA. This is based on their five-year maintenance due date interval.

3.2.5 Reparables Repaired (at Depot) -- it is assumed that there will be 1.5 malfunctioning parts per failed or damaged section. However, 10% of these will not be economically repairable, and will have to be replaced by replenishment spares.

MODEL OUTPUTS:

COST ESTIMATES

BASE CASE

ESTIMATE

BASE CASE O&S COSTS

<u>COST ELEMENT</u>	<u>MPN</u>	<u>O&amp;MN</u>	<u>WPN</u>	<u>ANNUAL COST (\$000 FY77)</u>	<u>TOTAL</u>
HANDLING & INSPECTION	137				137
OPERATIONAL TRAINING		311			311
INTERMEDIATE MAINTENANCE	252	1657			1909
DEPOT MAINTENANCE		1149			1149
SUPPLY SUPPORT		57			57
TRANSPORTATION		28			28
RSSI		140			140
REPLACEMENT TRAINING	19	3			22
REPLENISHMENT SPARES				208	208
SUBTOTALS	408	3345	208		
TOTAL ANNUAL COSTS		\$3961			
Non-estimated costs (see p.3)		2484			
TOTAL O&S COSTS		\$6445			

BASE CASEDISPOSITION OF MISSILES

RFI	938	73.1%
On Deck	48	
Deep Storage	890	
Overseas	78	6.1%
AUR's in Shipment	34	
Down Rounds	44	
Failures	9	
For MDD	29	
Damaged	6	
CONUS	267	20.8%
AUR's For Shipment	65	
In Maintenance	202	
At IMA	158	
In Sections	44	
(to/from IMA/Depot)		
Total In Use	1282	100%
Number in Reserve	5330	

BASE CASEMISSILE MAINTENANCE WORKLOADS

IMA Workload	1620
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Failed Missiles	45
Damaged Missiles	30
Training Rounds For Test	44
Tactical Rounds For Test	445
Reserve Rounds For Test	1056

Depot Workload	275
----------------	-----

Failed Sections (Training)	43
Damaged Sections	30
Failed Sections (Tactical)	44
Failed Sections (Reserve)	158

Reparables Repaired	371
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(1.5 per section, less 10%  
not economically repairable)

MISSILE DISPOSITIONS, MAINTENANCE WORKLOADS, AND O&S COSTS

Jan. 1, year:	81	82	83	84	85	86	87	88	89	90	91	92
Missiles RTI	41	392	620	775	925	938	938	938	938	938	938	938
Overseas	6	28	55	67	79	77	78	78	78	78	78	78
CONUS	12	103	155	206	260	291	324	356	226	267	267	267
Total In Use	59	523	830	1048	1264	1306	1340	1372	1242	1282	1282	1282
Reserve	0	46	491	1153	1951	2955	3966	4980	5370	5330	5330	5330
Total Inventory	59	569	1321	2203	3215	4261	5306	6352	6612	6612	6612	6612
Missiles Failed & Damaged	3	14	37	55	72	75	75	75	75	75	75	75
In Use Tested	2	66	247	410	434	484	484	489	489	489	489	489
Reserve Tested	0	0	0	10	58	152	286	454	644	836	1056	1056
IMA Wkld.	5	80	294	523	658	845	1018	1208	1400	1620	1620	1620
Depot Wkld.	0	9	47	86	122	153	177	206	235	275	275	275
Annual O&S \$	80K	325K	948K	1528K	2072K	2488K	2860K	3206K	3463K	3961K	3961K	3961K
Cumulative \$	.04M	.20M	.80M	2.0M	3.8M	6.1M	8.8M	11.8M	15.2M	34.5M	34.5M	34.5M

22

**SENSITIVITY ANALYSES**

- 1. IMPROVED RELIABILITY**
- 2. DEGRADED RELIABILITY**
- 3. IMPROVED MAINTAINABILITY**

IMPROVED RELIABILITY

For this case, the missile is assumed to achieve higher reliability levels, that is, lower "normal" and shelf-life failure rates. Specifically,

	<u>IMPROVED RELIABILITY</u>	<u>BASE CASE</u>
NORMAL FAILURE RATE	.0099	.0143
DEEP STORAGE FAILURE RATE, AFTER 2 YEARS	.05	.10
RESERVE STORAGE FAILURE RATE, AFTER 5 YEARS	.10	.15

IMPROVED RELIABILITY CASE O&S COSTS

COST ELEMENT	ANNUAL COST (\$000 FY77)			BASE CASE TOTAL
	MPN	O&MN	WPN	
HANDLING & INSPECTION	137			137
OPERATIONAL TRAINING		311		311
INTERMEDIATE MAINTENANCE	240	1554		1909
DEPOT MAINTENANCE		784		1149
SUPPLY SUPPORT		43		57
TRANSPORTATION		22		28
RSSI		140		140
REPLACEMENT TRAINING	19	3		22
REPLENISHMENT SPARES			142	208
SUBTOTALS	395	2856	142	
TOTAL ANNUAL COST \$3393				\$3961

IMPROVED RELIABILITY CASEDISPOSITION OF MISSILES

RFI	941 (938)	74.8%
On Deck	51 (48)	
Deep Storage	890	
Overseas	76 (78)	6.1%
AUR's in Shipment	33 (34)	
Down Rounds	43 (44)	
Failures	7 (9)	
For MDD	30	
Damaged	7 (6)	
CONUS	241 (267)	19.1%
AUR's For Shipment	65	
In Maintenance	176 (202)	
At IMA	146 (158)	
In Sections	30 (44)	
(to/from IMA/Depot)		
Total In Use	1258 (1282)	100%
Number in Reserve	5354 (5330)	

IMPROVED RELIABILITY CASE  
MISSILE MAINTENANCE WORKLOADS

IMA Workload 1618 (1620)

Failed Missiles	31 (45)
Damaged Missiles	30
Training Rounds For Test	51
Tactical Rounds For Test	445
Reserve Rounds For Test	1061 (1056)

Depot Workload 187 (275)

Failed Sections (Training)	29 (43)
Damaged Sections	30
Failed Sections (Tactical)	22 (44)
Failed Sections (Reserve)	106 (158)

Depot Repair Actions 253 (371)

(1.5 per section, less 10%  
not economically repairable)

DEGRADED RELIABILITY

For this case, the missile is assumed to have lower reliability, that is, higher "normal" and shelf-life failure rates than in the base case. Specifically,

	<u>DEGRADED RELIABILITY</u>	<u>BASE CASE</u>
NORMAL FAILURE RATE	.0197	.0143
DEEP STORAGE FAILURE RATE, AFTER 2 YEARS	.20	.10
RESERVE STORAGE FAILURE RATE, AFTER 5 YEARS	.225	.15

DEGRADED RELIABILITY  
CASE O&S COSTS

COST ELEMENT	ANNUAL COST (\$000 FY77)			BASE CASE TOTAL
	MPN	O&MN	WPN	
HANDLING & INSPECTION	137			137
OPERATIONAL TRAINING		311		311
INTERMEDIATE MAINTENANCE	273	1818		1909
DEPOT MAINTENANCE		1725		1149
SUPPLY SUPPORT		80		57
TRANSPORTATION		36		28
RSSI		140		140
REPLACEMENT TRAINING	19	3		22
REPLENISHMENT SPARES			312	208
SUBTOTALS	428	4114	312	
TOTAL ANNUAL COST	\$4854			\$3961

DEGRADED RELIABILITY CASEMISSILE MAINTENANCE WORKLOADS

IMA Workload 1623 (1620)

Failed Missiles	61 (45)
Damaged Missiles	30
Training Rounds for Test	38 (44)
Tactical Rounds for Test	445
Reserve Rounds for Test	1048 (1056)

Depot Workload 412 (275)

Failed Sections (Training)	57 (43)
Damaged Sections	30
Failed Sections (Tactical)	89 (44)
Failed Sections (Reserve)	236 (158)

Depot Repair Actions 557 (371)

(1.5 per section, less 10%  
not economically repairable)

DEGRADED RELIABILITY CASE  
DISPOSITION OF MISSILES

RFI		936 (938)	70.7%
On Deck	46 (48)		
Deep Storage	890		
Overseas		78 (78)	6.0%
AUR's in Shipment	34		
Down Rounds	44		
Failures	10 (9)		
For MDD	29		
Damaged	5 (6)		
CONUS		309 (267)	23.3%
AUR's For Shipment	65		
In Maintenance	244 (202)		
At IMA	178 (158)		
In Sections	66 (44)		
(to/from IMA/Depot)			
Total In Use		1323 (1282)	100%
Number in Reserve		5289 (5330)	

IMPROVED MAINTAINABILITY

For this case, the missile is assumed to require fewer man-hours per maintenance action than in the base case. Specifically,

	<u>IMPROVED MAINTAINABILITY</u>	<u>BASE CASE</u>
IMA MAN-HOURS PER	M1	17
MISSILE (reduced 15%)	M2	25.5
	M3	17
DEPOT MAN-HOURS PER	M4	22.75
SECTION (reduced 35%)	M5	22.75

The lower man-hour requirements reduce the IMA unit cost from \$1180 to \$1020 and the depot unit cost from \$4180 to \$2800.

IMPROVED MAINTAINABILITY CASE O&S COSTS

<u>COST ELEMENT</u>	<u>ANNUAL COST</u> <u>(\$000 FY77)</u>			<u>BASE</u> <u>CASE</u> <u>TOTAL</u>
	<u>MPN</u>	<u>O&amp;MN</u>	<u>WPN</u>	
HANDLING & INSPECTION	137			137
OPERATIONAL TRAINING		311		311
INTERMEDIATE MAINTENANCE	220	1424		1909
DEPOT MAINTENANCE		770		1149
SUPPLY SUPPORT		57		57
TRANSPORTATION		28		28
RSSI		140		140
REPLACEMENT TRAINING	19	3		22
REPLENISHMENT SPARES			208	208
<b>SUBTOTALS</b>	<b>376</b>	<b>2733</b>	<b>208</b>	<b>—</b>
<b>TOTAL ANNUAL COST \$3317</b>				<b>\$3961</b>